

Basics of *Super Spacer*[®] IG Fabrication

DO

- Make sure that the wash water is at the recommended temperature.
- Make sure the glass is clean and dry.
- Apply Super Spacer straight and parallel to the edge of glass to maintain consistent setback for sealant.
- Maintain minimum sealant depth as required for different sealants.
- Make corners at 90°, keeping them tight and square.
- Apply pressure after matching the individual lites for proper wet-out of the acrylic pressure sensitive adhesive.
- Use properly-sized Mylar tape where applicable.
- Make sure the secondary sealant is at the recommended application temperature.
- Inspect for and eliminate any sealant voids, cold-joints or blow-by, especially at the corners.
- Protect the desiccated spacer from the atmosphere at all times.

DO NOT

- Use unapproved glass cutting fluids, washing detergents or secondary sealants.
- Stretch the spacer material during application.
- Contaminate the acrylic adhesive in any way.
- Leave acrylic adhesive smears on the glass in the sealant/glass bonding area.
- Leave the unit open excessively before matching.

Please contact Quanex's Technical Services Department for further details.

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